MITSUBISHI ELECTRIC

Changes for the Better

SPLIT-TYPE, AIR CONDITIONERS

Revision B :
- Indoor heat exchanger of MS-GA80VB -E1 has been changed.
- PARTS LIST and RoHS PARTS LIST have been changed.

Please void OB369 REVISED EDITION-A.

INDOOR UNIT

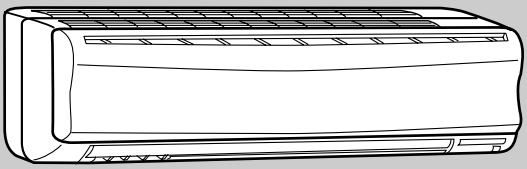
SERVICE MANUAL

No. OB369
REVISED EDITION-B

Wireless type
Models

MS-GA50VB -E1
MS-GA60VB -E1
MS-GA80VB -E1

Outdoor unit service manual
MU-GA•VB Series (OB370)



CONTENTS

NOTE:
This service manual describes technical data of the indoor units.
RoHS compliant products have <G> mark on the spec name plate.
For servicing of RoHS compliant products, refer to the RoHS PARTS LIST (RoHS compliant).

CE

Revision A :
• RoHS PARTS LIST has been added.

Revision B :
• Indoor heat exchanger of MS-GA80VB -E1 has been changed.
• PARTS LIST and RoHS PARTS LIST have been changed.

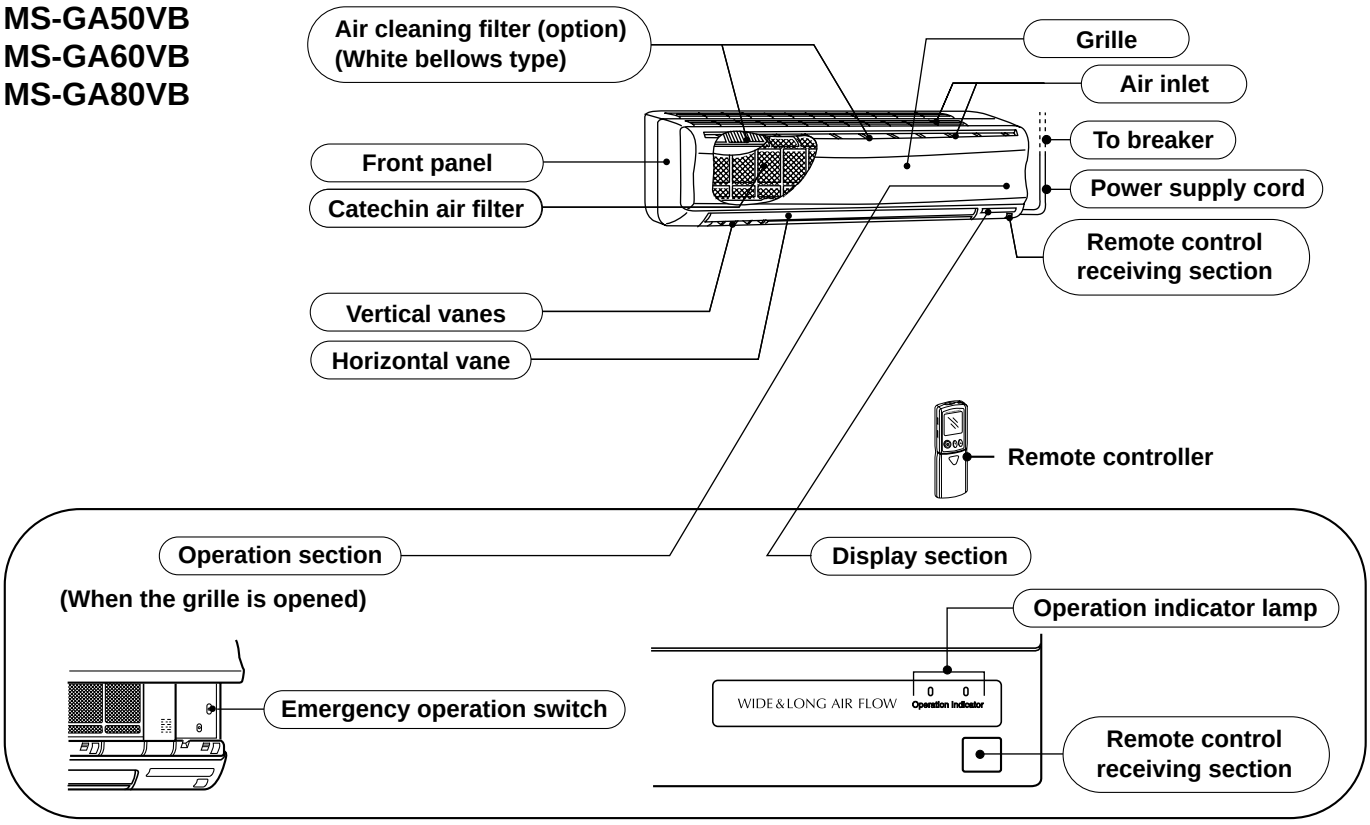
1 TECHNICAL CHANGES

MS-A18WV -E1 → MS-GA50VB -E1
MS-A24WV -E1 → MS-GA60VB -E1
MS-A30WV -E1 → MS-GA80VB -E1

1. Model name has been changed.
   Indication of capacity has been changed. (BTU→kW)
2. Grille design has been changed.
3. Unit size has been changed.(W 1,100㎜×H 325㎜×D 227㎜ → W1,100㎜×H 325㎜×D 258㎜)

2 PART NAMES AND FUNCTIONS

MS-GA50VB
MS-GA60VB
MS-GA80VB

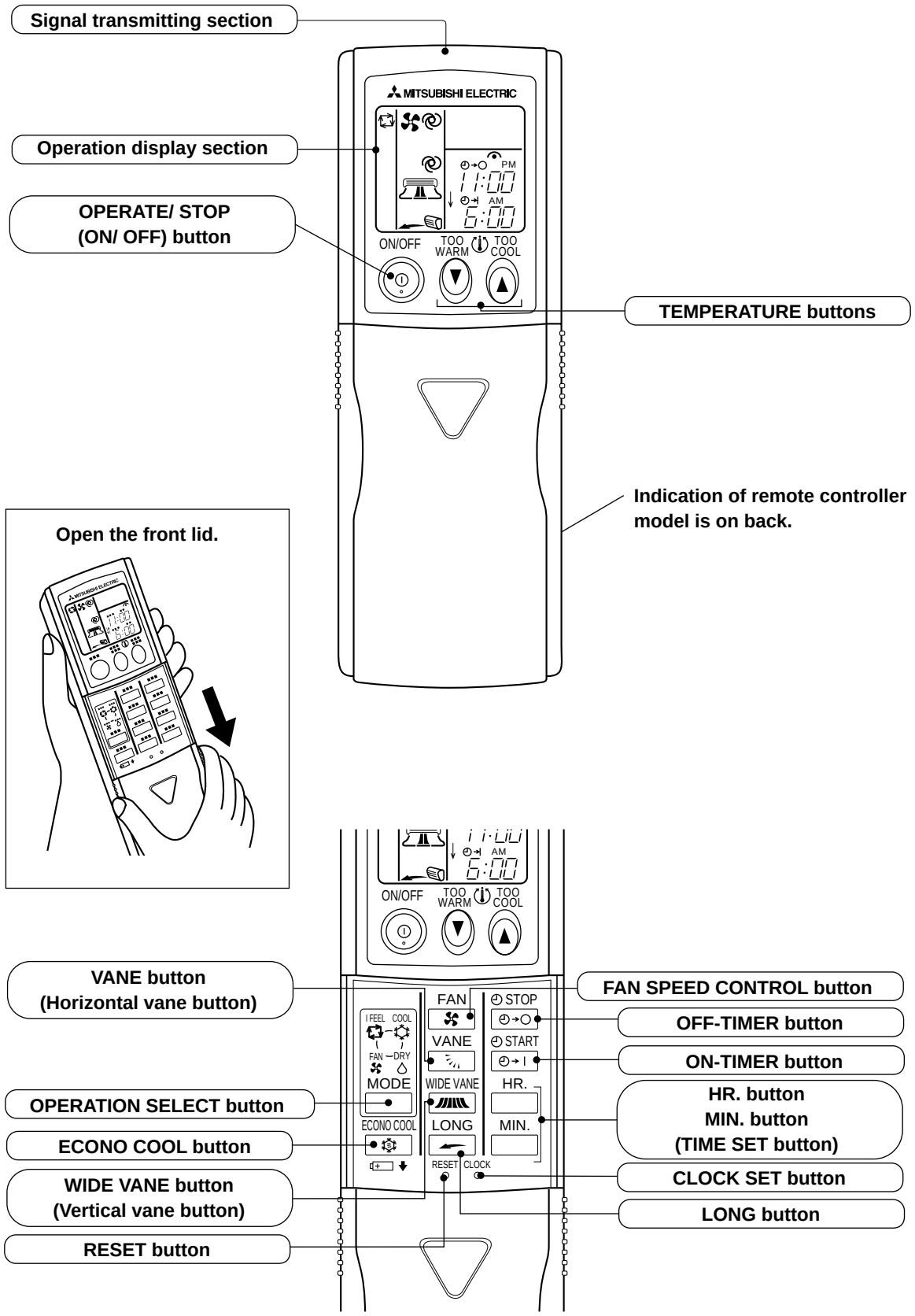


ACCESSORIES

		MS-GA50VB MS-GA60VB MS-GA80VB
①	Installation plate	1
②	Installation plate fixing screw 4 × 25 mm	7
③	Remote controller holder	1
④	Fixing screw for ③ × 3.5 × 1.6 mm (Black)	2
⑤	Battery (AAA) for remote controller	2
⑥	Wireless remote controller	1
⑦	Felt tape (Used for left or left-rear piping)	1

REMOTE CONTROLLER

MS-GA50VB
MS-GA60VB
MS-GA80VB



3 SPECIFICATION

Indoor model			MS-GA50VB	MS-GA60VB
Function			Cooling	Cooling
Power supply			Single phase 230V, 50Hz	Single phase 230V, 50Hz
Capacity	Air flow(High/Med./Low)	m³ /h	768/642/528	768/672/588
Electrical data	Power outlet	A	10	10
	Running current	A	0.30	0.30
	Power input	W	60	60
	Power factor	%	87	87
	Fan motor current	A	0.30	0.30
Fan motor	Model		RC4V32-AA	RC4V32-AA
	Winding resistance(at 20℃)	Ω	WHT-BLK 293 BLK-RED 146	WHT-BLK 293 BLK-RED 146
Dimensions W×H×D		mm	1,100×325×258	1,100×325×258
Weight		kg	16	16
Special remarks	Air direction		5	5
	Sound level(High/Med./Low)	dB	42/38/34	45/41/37
	Fan speed(High/Med./Low)	rpm	1,070/920/780	1,070/960/850
	Fan speed regulator		3	3
	Thermistor RT11(at 25℃)	kΩ	10	10
	Thermistor RT12(at 25℃)	kΩ	10	10
Remote controller model			KM04B	KM04B

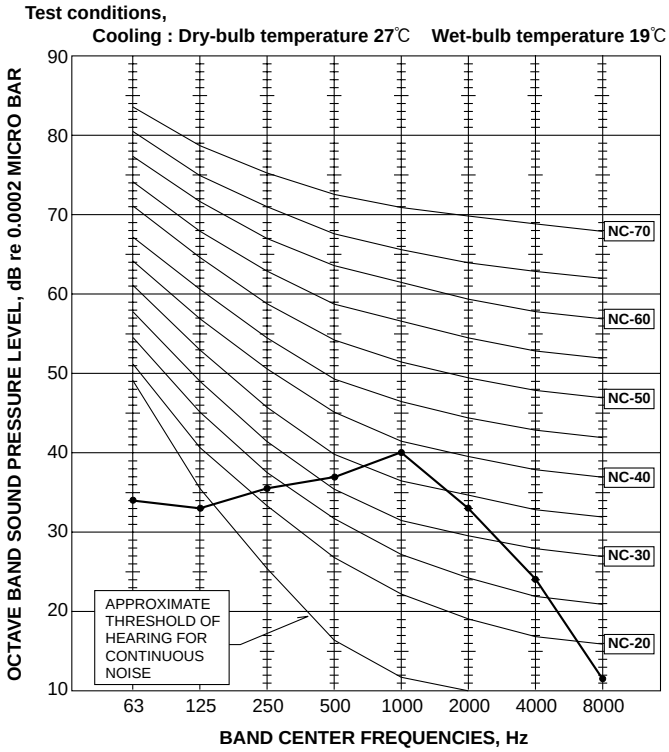
Indoor model			MS-GA80VB
Function			Cooling
Power supply			Single phase 230V, 50Hz
Capacity	Air flow(High/Med./Low)	m³ /h	960/822/684
Electrical data	Power outlet	A	10
	Running current	A	0.34
	Power input	W	69
	Power factor	%	88
	Fan motor current	A	0.34
Fan motor	Model		RC4V40-AA
	Winding resistance(at 20℃)	Ω	WHT-BLK 138.2 BLK-RED 159.0
Dimensions W×H×D		mm	1,100×325×258
Weight		kg	16
Special remarks	Air direction		5
	Sound level(High/Med./Low)	dB	47/42/37
	Fan speed(High/Med./Low)	rpm	1,280/1,130/970
	Fan speed regulator		3
	Thermistor RT11(at 25℃)	kΩ	10
	Thermistor RT12(at 25℃)	kΩ	10
	Thermistor RT13(at 25℃)	kΩ	10
Remote controller model			KM04B

NOTE: Test conditions are based on ISO 5151.
Cooling : Indoor DB27°C WB19°C
Outdoor DB35°C WB(24°C)
Indoor-Outdoor piping length : 5m

4 NOISE CRITERIA CURVES

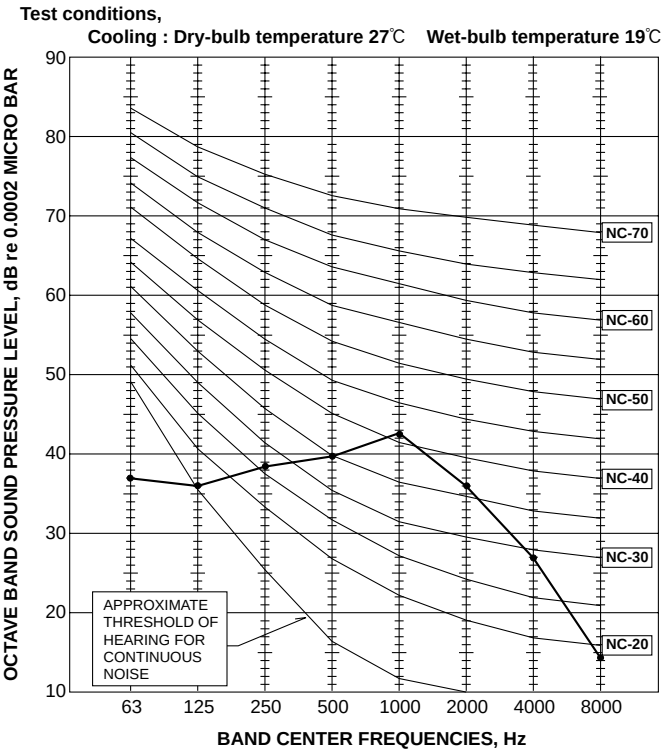
MS-GA50VB

FAN SPEED	SPL(dB(A))	LINE
High	42	●—●



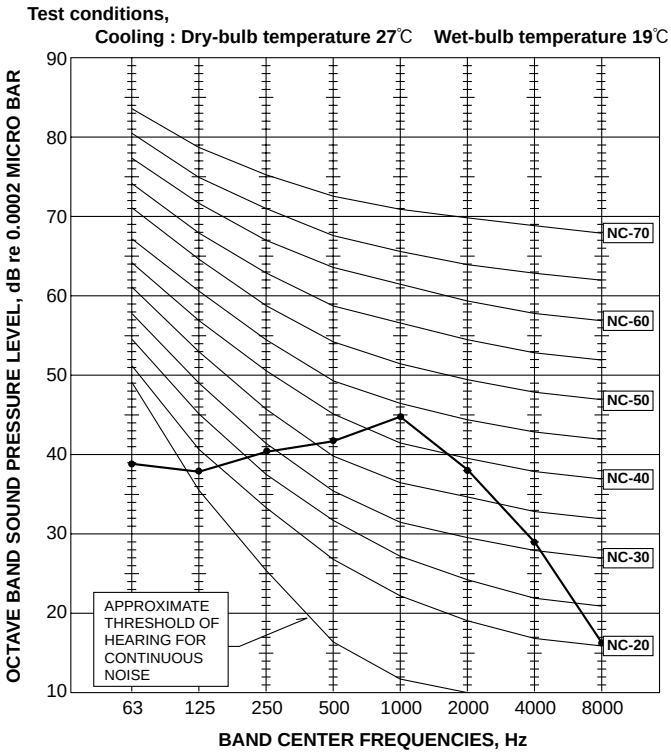
MS-GA60VB

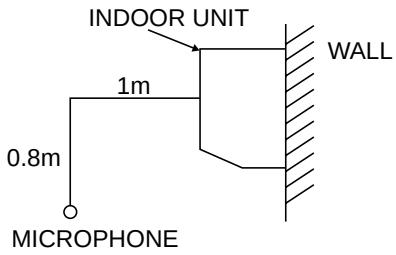
FAN SPEED	SPL(dB(A))	LINE
High	45	●—●



MS-GA80VB

FAN SPEED	SPL(dB(A))	LINE
High	47	●—●

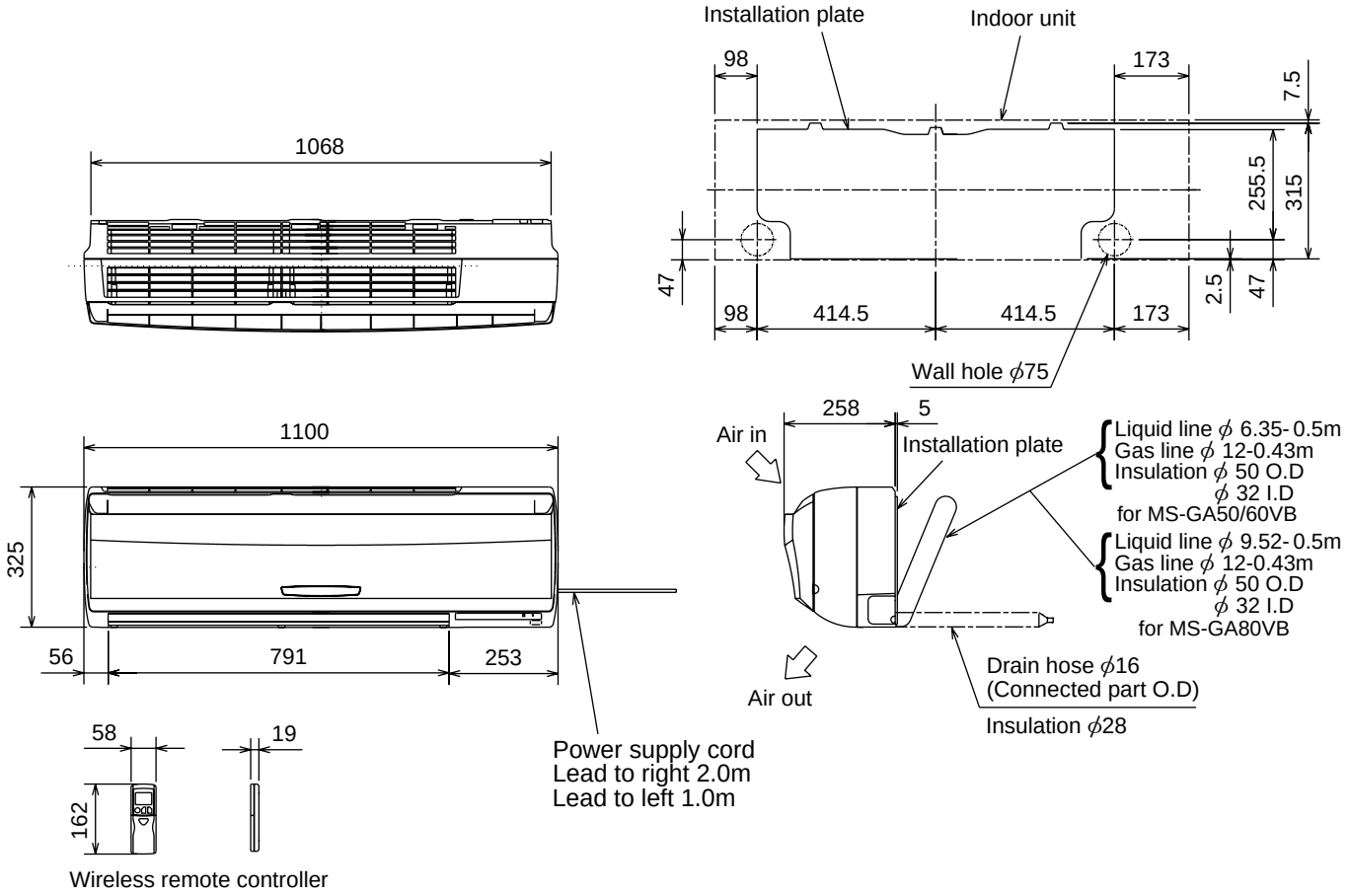




5 OUTLINES AND DIMENSIONS

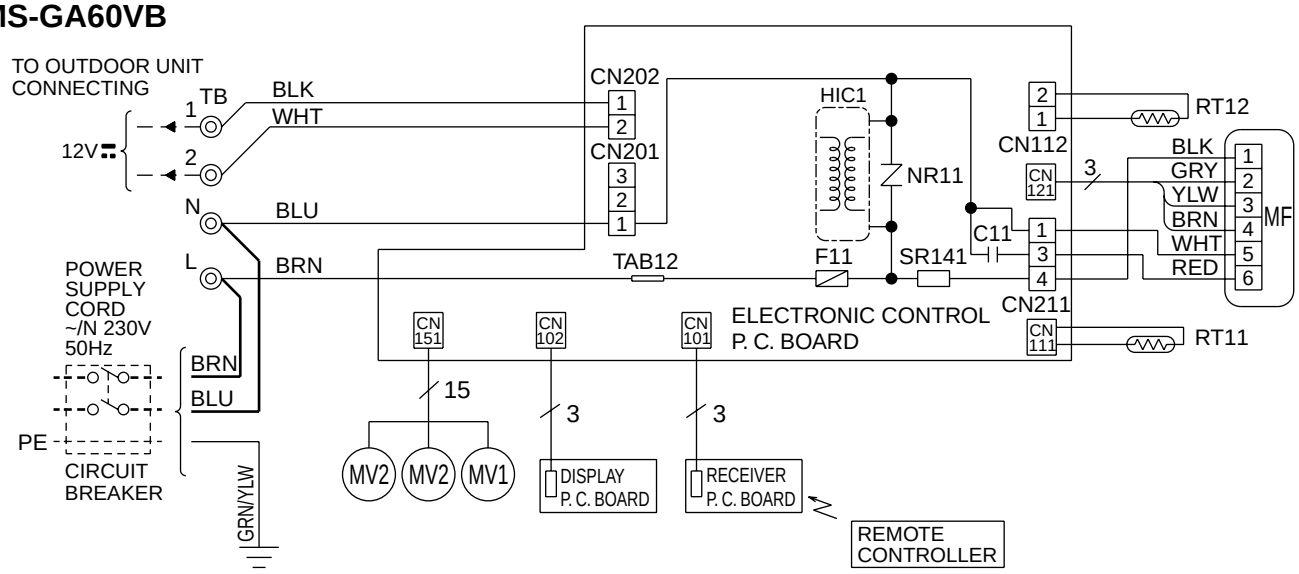
MS-GA50VB
MS-GA60VB
MS-GA80VB

Unit: mm



6 WIRING DIAGRAM

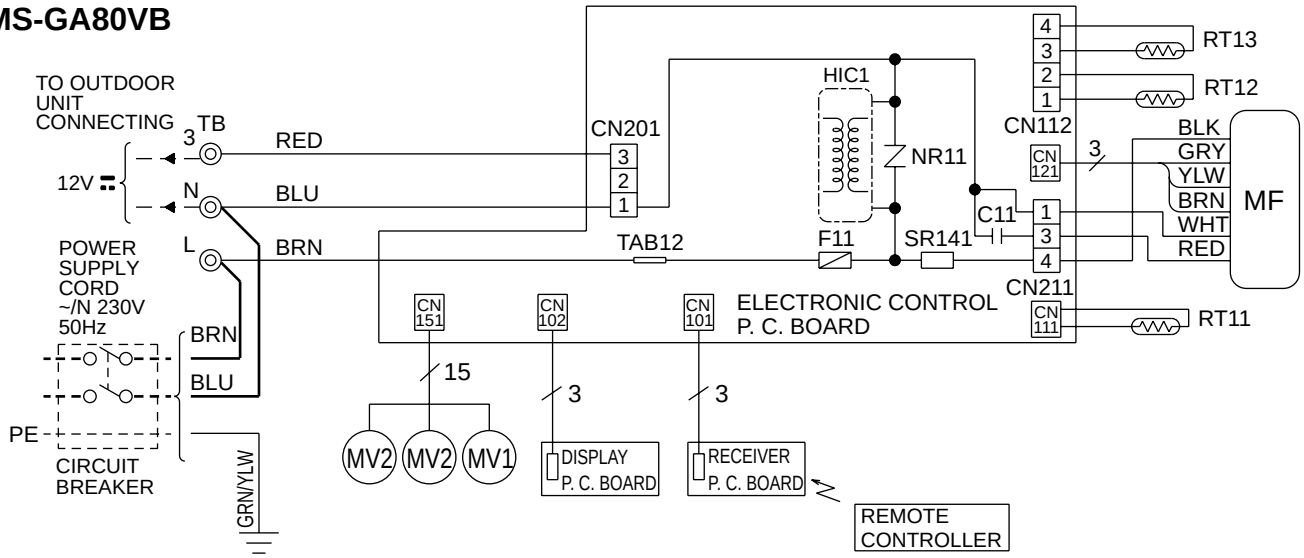
MS-GA50VB
MS-GA60VB



SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C11	INDOOR FAN CAPACITOR	MV1	VANE MOTOR (HORIZONTAL)	RT12	INDOOR COIL THERMISTOR
F11	FUSE (3.15A)	MV2	VANE MOTOR (VERTICAL)	SR141	SOLID STATE RELAY
HIC1	DC/DC CONVERTER	NR11	VARISTOR	TB	TERMINAL BLOCK
MF	INDOOR FAN MOTOR (INNER FUSE)	RT11	ROOM TEMPERATURE THERMISTOR		

NOTES: 1.About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.
2.Use copper conductors only. (For field wiring)
3.Symbols below indicate.
◎ : Terminal block ⊏⊐⊐⊐ : Connector

MS-GA80VB

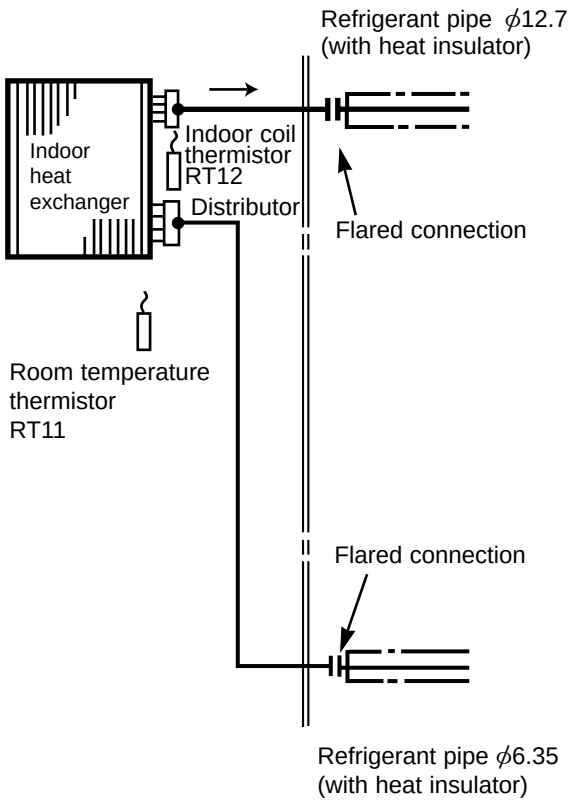


SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C11	INDOOR FAN CAPACITOR	MV2	VANE MOTOR(VERTICAL)	SR141	SOLID STATE RELAY
F11	FUSE(3.15A)	NR11	VARISTOR	TB	TERMINAL BLOCK
HIC1	DC/DC CONVERTER	RT11	ROOM TEMPERATURE THERMISTOR		
MF	INDOOR FAN MOTOR(INNER PROTECTOR)	RT12	INDOOR COIL THERMISTOR (MAIN)		
MV1	VANE MOTOR(HORIZONTAL)	RT13	INDOOR COIL THERMISTOR (SUB)		

NOTES: 1.About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.
2.Use copper conductors only. (For field wiring)
3.Symbols below indicate.
◎ : Terminal block ⊏⊐⊐⊐ : Connector

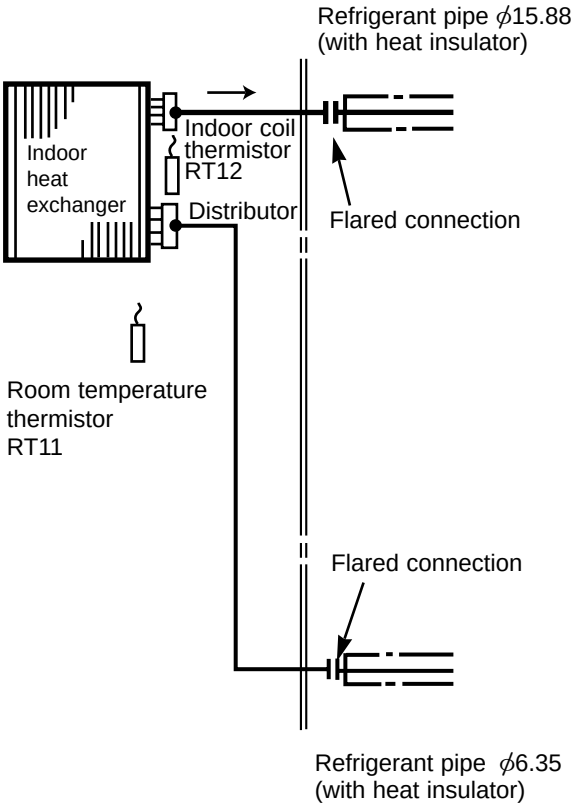
7 REFRIGERANT SYSTEM DIAGRAM

MS-GA50VB

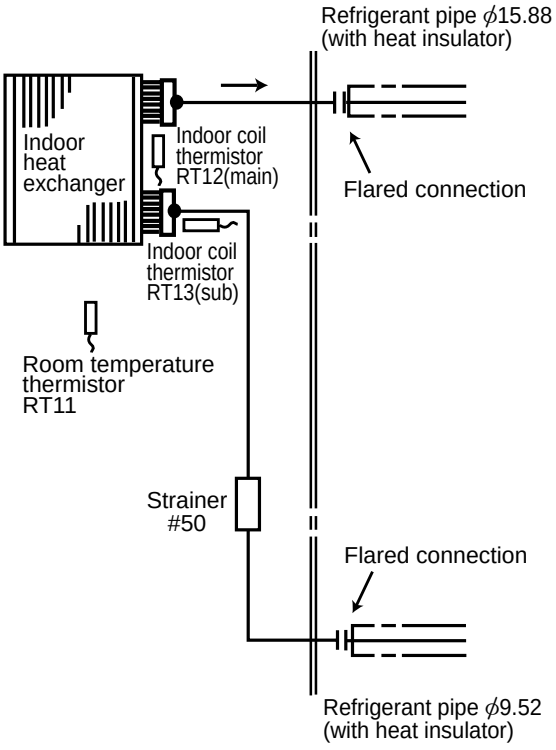


MS-GA60VB

Unit:mm



MS-GA80VB



Refrigerant flow in cooling

8 SERVICE FUNCTIONS

MS-GA50VB
MS-GA60VB
MS-GA80VB

8-1. TIMER SHORT MODE

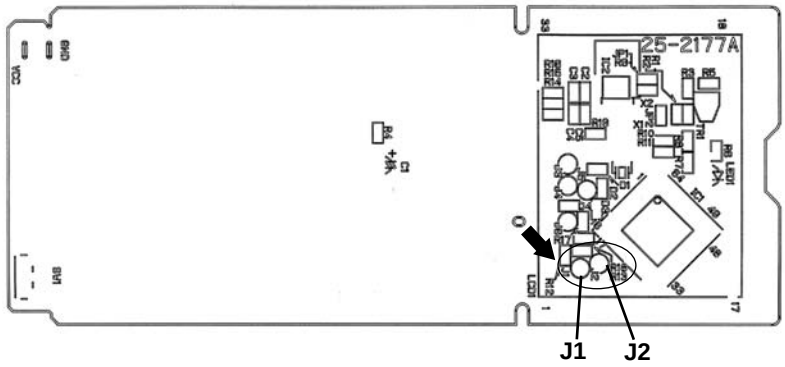
For service, set time can be shortened by short circuit of JPG and JPS on the electronic control P.C. board.
The time will be shortened as follows.
Set time : 1 minute → 1-second
Set time : 3 minute → 3-second (It takes 3 minutes for the compressor to start operation. However, the starting time is shortened by short circuit of JPG and JPS.)

8-2. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION

A maximum of 4 indoor units with wireless remote controllers can be used in a room.
In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the number of the indoor unit.

How to modify the remote controller P.C. board

Remove batteries before modification.
The board has a print as shown below :



NOTE : For modification, take out the batteries and press the OPERATE/ STOP (ON/ OFF) button 2 or 3 times at first.
After modification, put back the batteries then press the RESET button.

The P.C. board has the print “J1” and “J2”. Solder “J1” and “J2” according to the number of indoor unit as shown in Table 1.
After modification, press the RESET button.

Table 1

	1 unit operation	2 units operation	3 units operation	4 units operation
No. 1 unit	No modification	Same as at left	Same as at left	Same as at left
No. 2 unit	–	Solder J1	Same as at left	Same as at left
No. 3 unit	–	–	Solder J2	Same as at left
No. 4 unit	–	–	–	Solder both J1 and J2

How to set the remote controller exclusively for particular indoor unit

After you turn the breaker ON, the first remote controller that sends the signal to the indoor unit will be regarded as the remote controller for the indoor unit.
The indoor unit only accepts the signal from the remote controller that has been assigned to the indoor unit once they are set. The setting will be cancelled if the breaker has turned OFF, or the power supply has shut down.
Please conduct the above setting once again after the power has restored.

8-3. AUTO RESTART FUNCTION

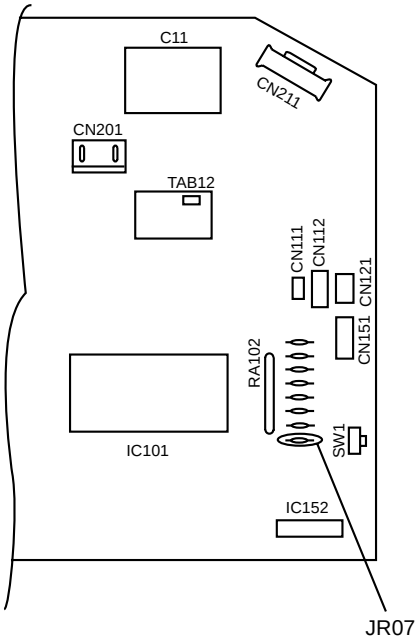
When the indoor unit is controlled with the remote controller, the operation mode, set temperature, and the fan speed are memorized by the indoor electronic control P.C. board. The “AUTO RESTART FUNCTION” sets to work the moment power has restored after power failure. Then, the unit will restart automatically. However if the unit is operated in “I FEEL CONTROL” mode before power failure, the operation is not memorized. In “I FEEL CONTROL” mode, the operation is decided by the initial room temperature.

How to release “AUTO RESTART FUNCTION”

①Turn OFF the main power for the unit.

②Pull out the electronic control P.C. board, the receiver P.C. board and the display P.C. board. (Refer to 10.2.)

③Solder jumper wire to JR07 on the indoor electronic control P.C. board. (Refer to 9-6.)



Operation

①If the main power has been cut, the operation settings remain.

②After the power is restored, the unit restarts automatically according to the memory.(However, it takes at least 3 minutes for the compressor to start running.)

NOTE

- The operation settings are memorized when 10 seconds have passed after the remote controller was operated with the remote controller.
- If main power is turned OFF or a power failure occurs while AUTO START/ STOP timer is active, the timer setting is cancelled.
- If the unit has been OFF with the remote controller before power failure, the auto restart function does not work as the power button of the remote controller is OFF.
- To prevent breaker OFF due to the rush of starting current, systematize other home appliances not to turn ON at the same time.
- When some air conditioners are connected to the same supply system, if they are operated before power failure, the starting current of all the compressors may flow simultaneously at restart.
  Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current by adding to the system that allows the units to start one by one.

9 TROUBLESHOOTING

MS-GA50VB
MS-GA60VB
MS-GA80VB

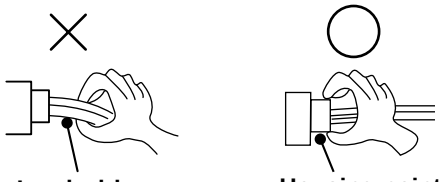
9-1. Cautions on troubleshooting

1. Before troubleshooting, check the following:

(1) Check the power supply voltage.
(2) Check the indoor/outdoor connecting wire for mis-wiring.

2. Take care the following during servicing.

(1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and / or disconnect the power plug.
(2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
(3) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
(4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



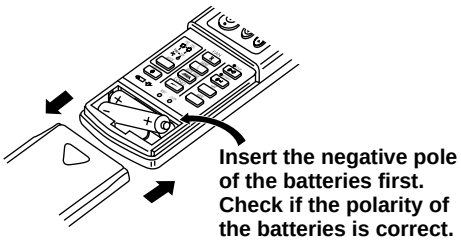
3. Troubleshooting procedure

(1) First, check if the OPERATION INDICATOR lamp on the indoor unit is flashing ON and OFF to indicate an abnormality. To make sure, check how many times the abnormality indication is flashing ON and OFF before starting service work.
(2) Before servicing check that the connector and terminal are connected properly.
(3) If the electronic control P.C. board is supposed to be defective, check the copper foil pattern for disconnection and the components for bursting and discolouration.
(4) When troubleshooting, refer to 9-2. and 9-3.

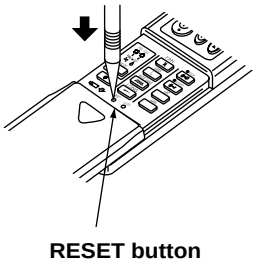
4. How to replace batteries

Weak batteries may cause the remote controller malfunction.
In this case, replace the batteries to operate the remote controller normally.

① Remove the front lid and insert batteries. Then reattach the front lid.

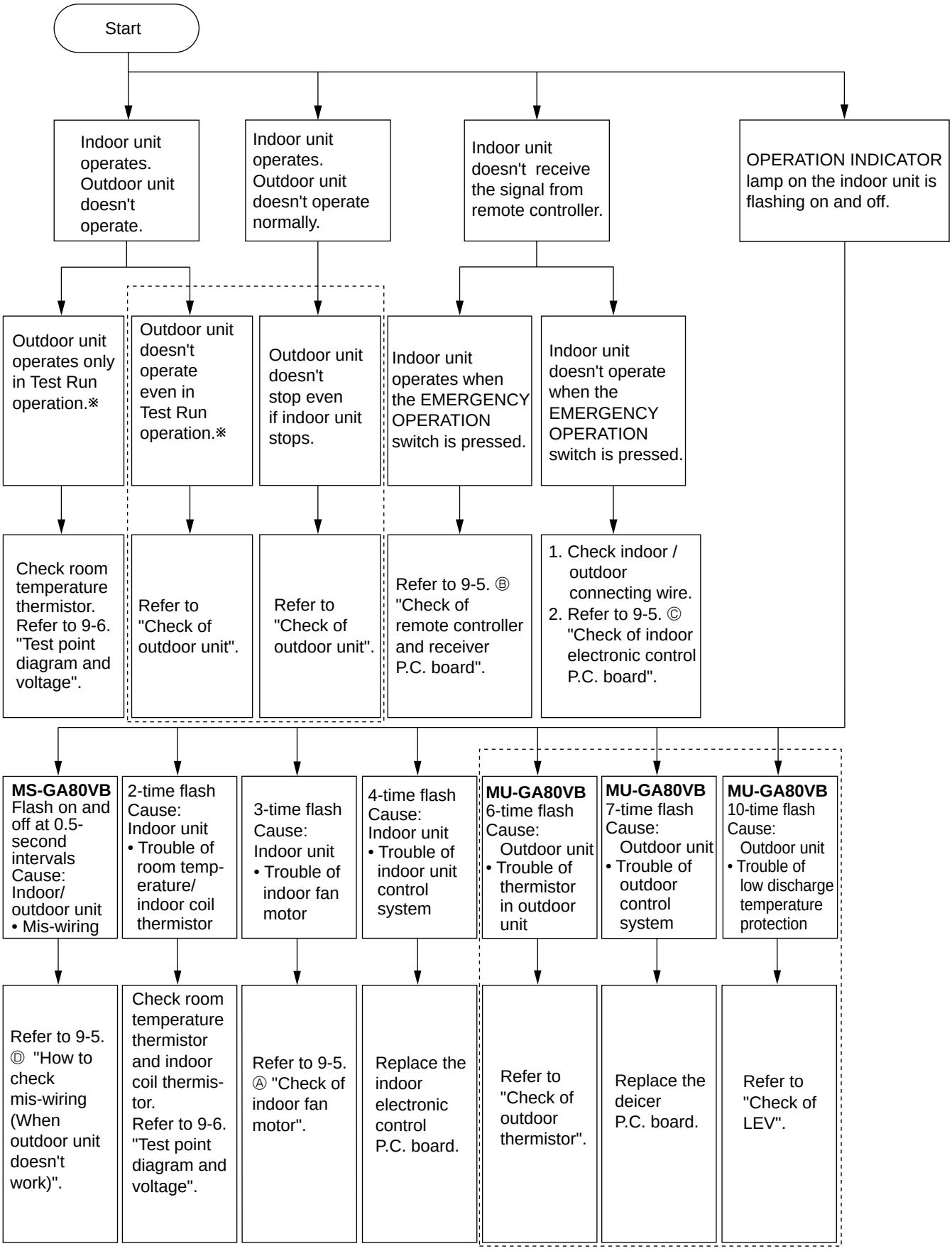


② Press the RESET button with tip end of ball point pen or the like, and then use the remote controller.



NOTE : If the RESET button is not pressed, the remote controller may not operate correctly.

9-2. Instruction of troubleshooting



Refer to outdoor unit service manual.

※"Test Run operation" means the operation within 30 minutes after EMERGENCY OPERATION switch is pressed.

9-3. Troubleshooting check table

• The following indication applies regardless of shape of the indicator.

Operation Indicator

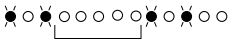
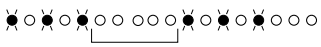
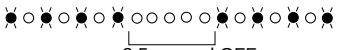
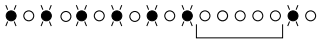
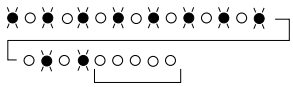
Lighted

Not lighted

· Flashing of the OPERATION INDICATOR lamp (on the left-hand side) indicates possible abnormalities.

· The OPERATION INDICATOR lamp (on the left-hand side) is lighted during normal operation.

Before taking measures, make sure that the symptom reappears, for accurate troubleshooting.
Self check table

No.	Abnormal point	Operation indicator lamp	Symptom	Detection method	Correspondence
1	**MS-GA80VB** Mis-Wiring	0.5-second ON  0.5-second OFF	Outdoor unit does not operate.	3 minutes after power supply turns ON, when serial signal is not received.	• Refer to 9-5. Ⓓ "How to check mis-wiring ".
2	Indoor coil thermistor Room temperature thermistor	2-time flash  2.5-second OFF	Outdoor unit does not operate.	Detect Indoor coil/room temperature thermistor short or open circuit every 8 seconds during operation.	• Refer to 9-6. the characteristics of indoor coil thermistor, and room temperature thermistor.
3	Indoor fan motor	3-time flash  2.5-second OFF	Indoor fan repeats 12 seconds ON and 3minutes OFF. When the indoor fan breaks, the fan keeps stopping.	When rotational frequency feedback signal is not emitting during 12-second indoor fan operation.	• Refer to 9-5. Ⓐ "Check of indoor fan motor".
4	Indoor control system	4-time flash  2.5-second OFF	Outdoor unit does not operate.	When it cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	• Check the indoor electronic control P.C. board.
5	**MU-GA80VB** Outdoor thermistor	6-time flash  2.5-second OFF	Outdoor unit does not operate.	<Thermistor short> Thermistors are abnormal when they short after compressor start-up. <Thermistor open> Thermistors are abnormal when they open after compressor start-up. However, discharge temperature thermistor is abnormal when open circuit is detected more than 10 minutes after compressor start-up.	• Check the deicer P.C. board. • Reconnect the connector. Refer to "Check of outdoor thermistor". Refer to outdoor service manual.
6	**MU-GA80VB** Outdoor control system	7-time flash  2.5-second OFF	Outdoor unit does not operate.	When it cannot properly read data in the nonvolatile memory of the deicer P.C. board, outdoor unit stops.	• Check the deicer P.C. board. Refer to outdoor service manual.
7	**MU-GA80VB** Low discharge tempera-ture protection	10-time flash  2.5-second OFF	Outdoor unit does not operate.	When discharge temperature has been 50℃ or less on cool operation.	• Refer to "Check of LEV". • Check refrigerant circuit and refrigerant amount. Refer to outdoor service manual.

NOTE : When the indoor unit has started operation and the above detection method has detected an abnormality (the first detection after the power ON), the indoor electronic control P.C. board turns OFF the indoor fan motor with the OPERATION INDICATOR lamp flashing.

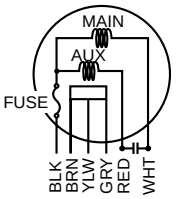
9-4. Trouble criterion of main parts

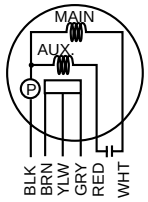
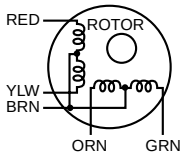
MS-GA50VB
MS-GA60VB
MS-GA80VB

<table>
<tr><th>Part name</th><th colspan="2">Check method and criterion</th><th>Figure</th></tr>
<tr><td>Room temperature thermistor(RT11)</td><td colspan="2" rowspan="2">Measure the resistance with a tester.
(Part temperature 10˚C ~ 30˚C)

Refer to 9-6."Test point diagram and voltage",
"Indoor electronic control P.C. board", the chart of thermistor.</td><td rowspan="2"></td></tr>
<tr><td>Indoor coil thermistor (RT12(main), RT13(sub))</td></tr>
<tr><td rowspan="2">Indoor fan motor(MF)

MS-GA50/GA60VB
INNER FUSE
145℃ CUT OFF

MS-GA80VB
INNER PROTECTOR
135± 5℃ OPEN</td><td>Motor part</td><td>Measure the resistance between the terminals with a tester.
(Part temperature 10˚C ~ 30˚C)
<table><tr><th rowspan="2">Color of lead wire</th><th colspan="2">Normal</th></tr><tr><th>MS-GA50/GA60VB</th><th>MS-GA80VB</th></tr><tr><td>WHT – BLK</td><td>282 Ω ~ 305 Ω</td><td>133 Ω ~ 144 Ω</td></tr><tr><td>BLK – RED</td><td>141 Ω ~ 152 Ω</td><td>152 Ω ~ 165 Ω</td></tr></table></td><td rowspan="2">MS-GA50/GA60VB
 

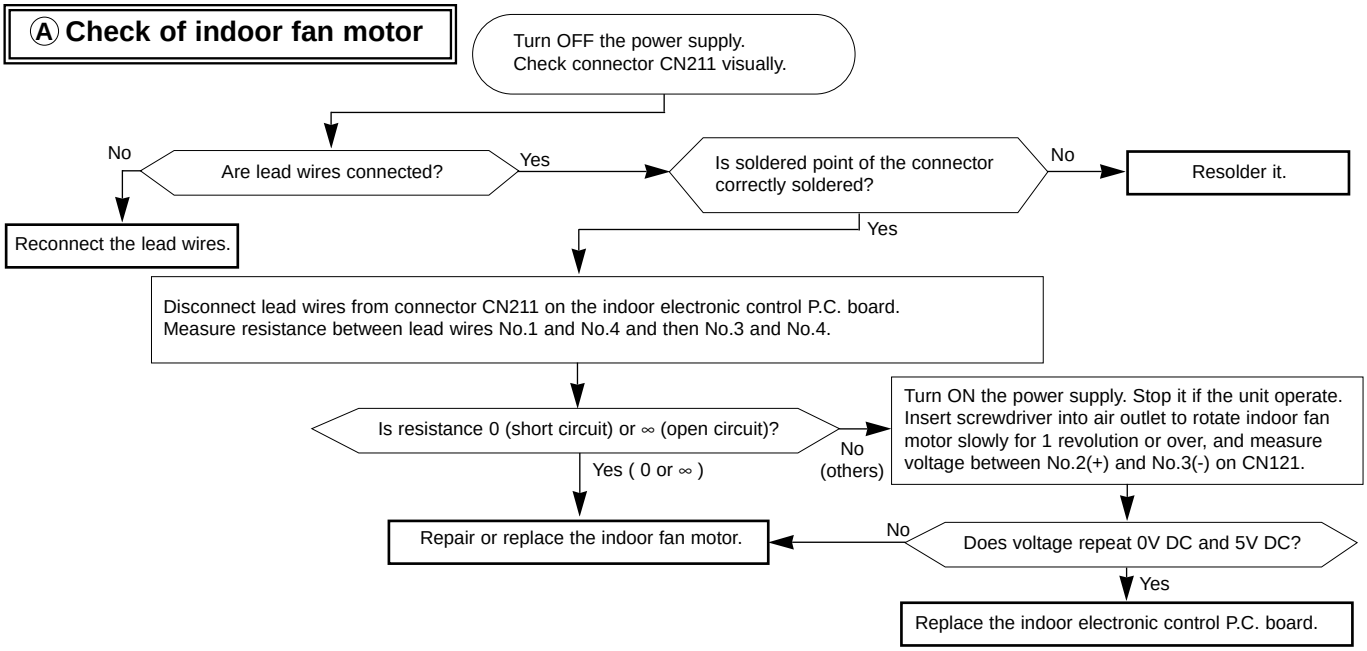
MS-GA80VB
 
</td></tr>
<tr><td>Sensor part</td><td>Measure the voltage power ON.
<table><tr><th>Color of lead wire</th><th>Normal</th></tr><tr><td>BRN – YLW</td><td>4.5 ~ 5.5V</td></tr><tr><td>YLW – GRY</td><td>(When fan revolved one time)
0V→5V→0V
(Approx.)</td></tr></table></td></tr>
<tr><td>Horizontal vane motor(MV1)
Vertical vane motor(MV2)</td><td colspan="2">Measure the resistance between the terminal with a tester.
(Part temperature 10°C ~ 30°C)
<table><tr><th>Normal</th></tr><tr><td>282 Ω ~ 306 Ω</td></tr></table></td><td> 
</td></tr>
</table>

Ⓟ:INNER PROTECTOR

9-5. Troubleshooting flow

When OPERATION INDICATOR lamp flashes 3-time.
Indoor fan motor doesn't operate.

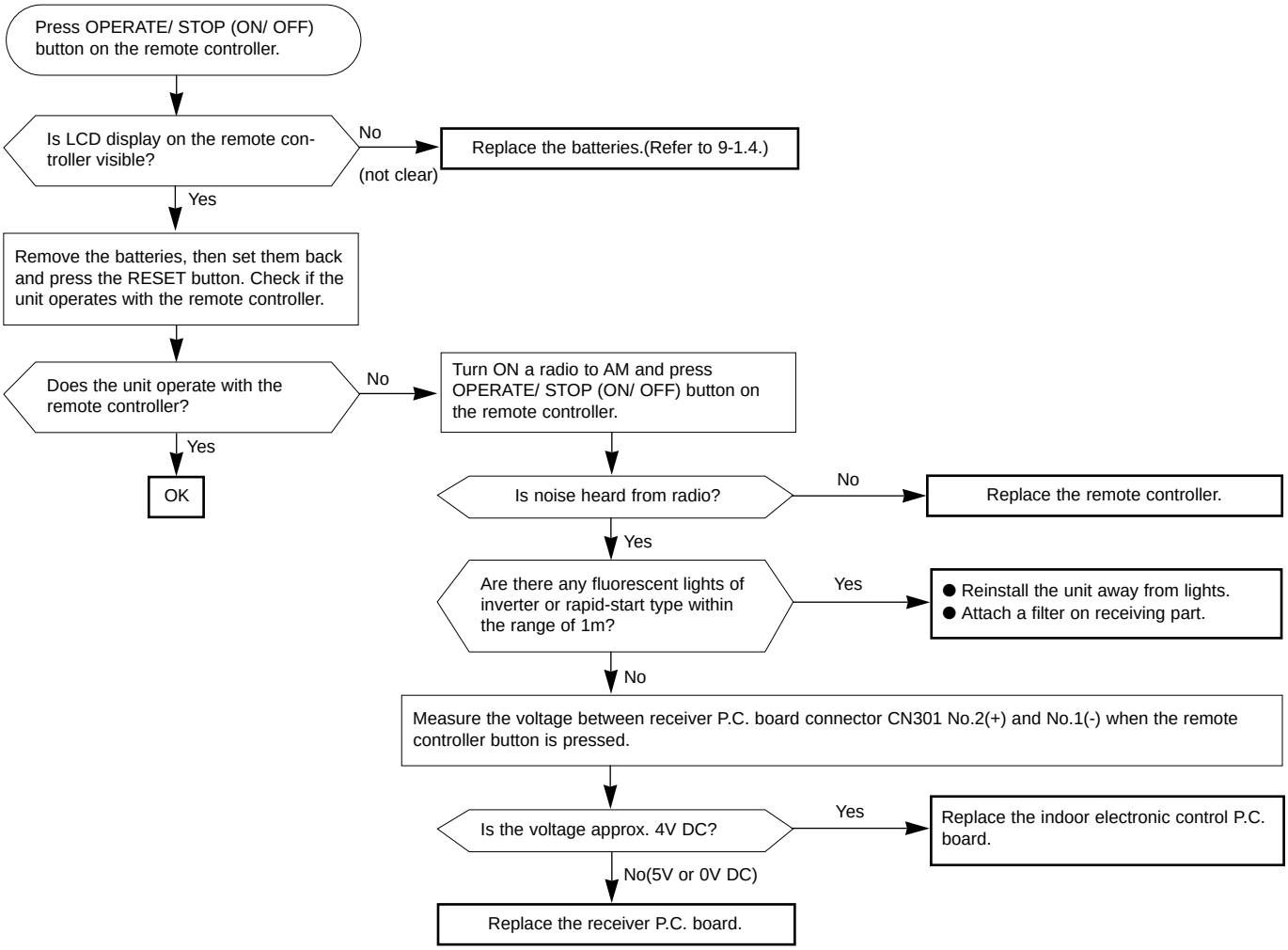
Ⓐ Check of indoor fan motor



Indoor unit operates by pressing the EMERGENCY OPERATION switch, but doesn't operate with the remote controller.

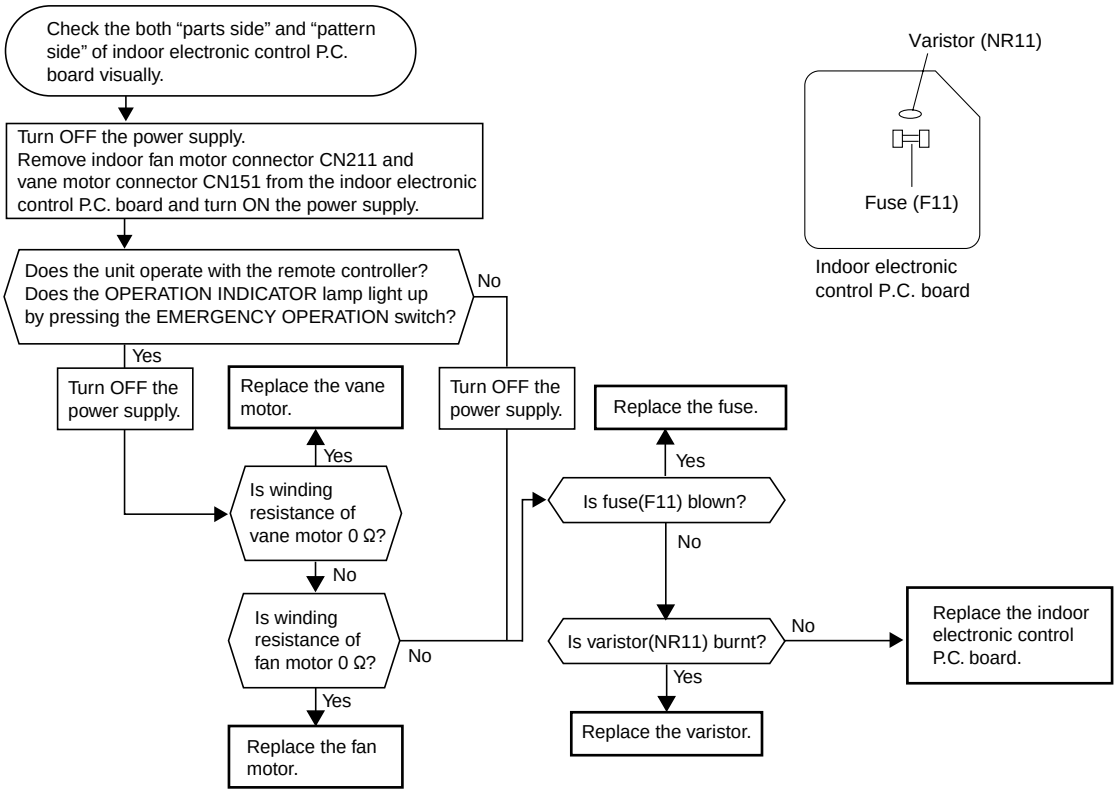
Ⓑ Check of remote controller and receiver P.C. board

※ Check if the remote controller is exclusive for this air conditioner.



The unit doesn't operate with the remote controller. Also, the OPERATION INDICATOR lamp doesn't light up by pressing the EMERGENCY OPERATION switch.

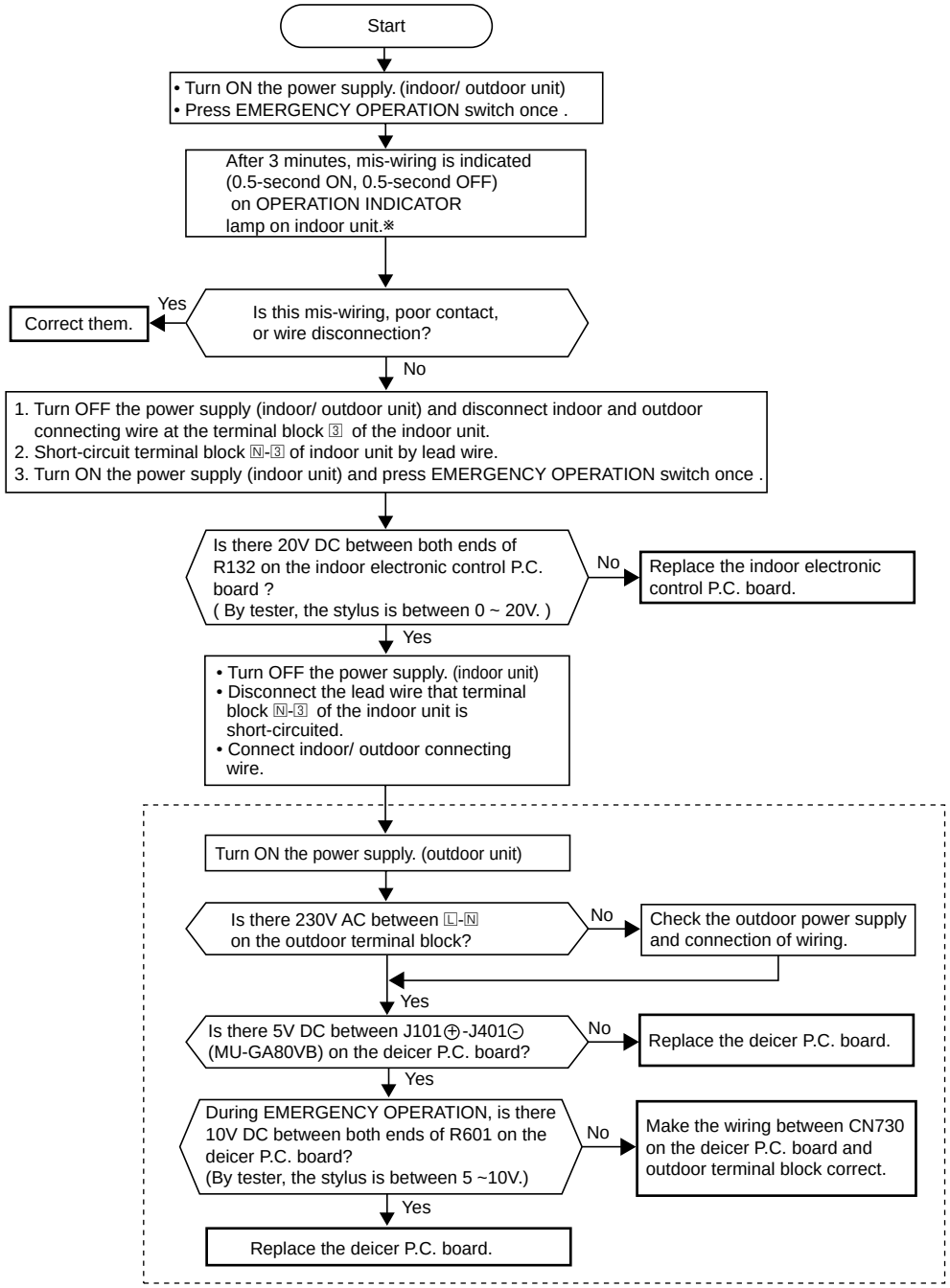
ⓒCheck of indoor electronic control P.C. board



When OPERATION INDICATOR lamp flashes ON and OFF in every 0.5-second.
Outdoor unit doesn't operate.

Ⓓ How to check mis-wiring MS-GA80VB

※ Short circuit of JPG and JPS on the indoor electronic control P.C. board enables self -check to be displayed in 3 seconds.

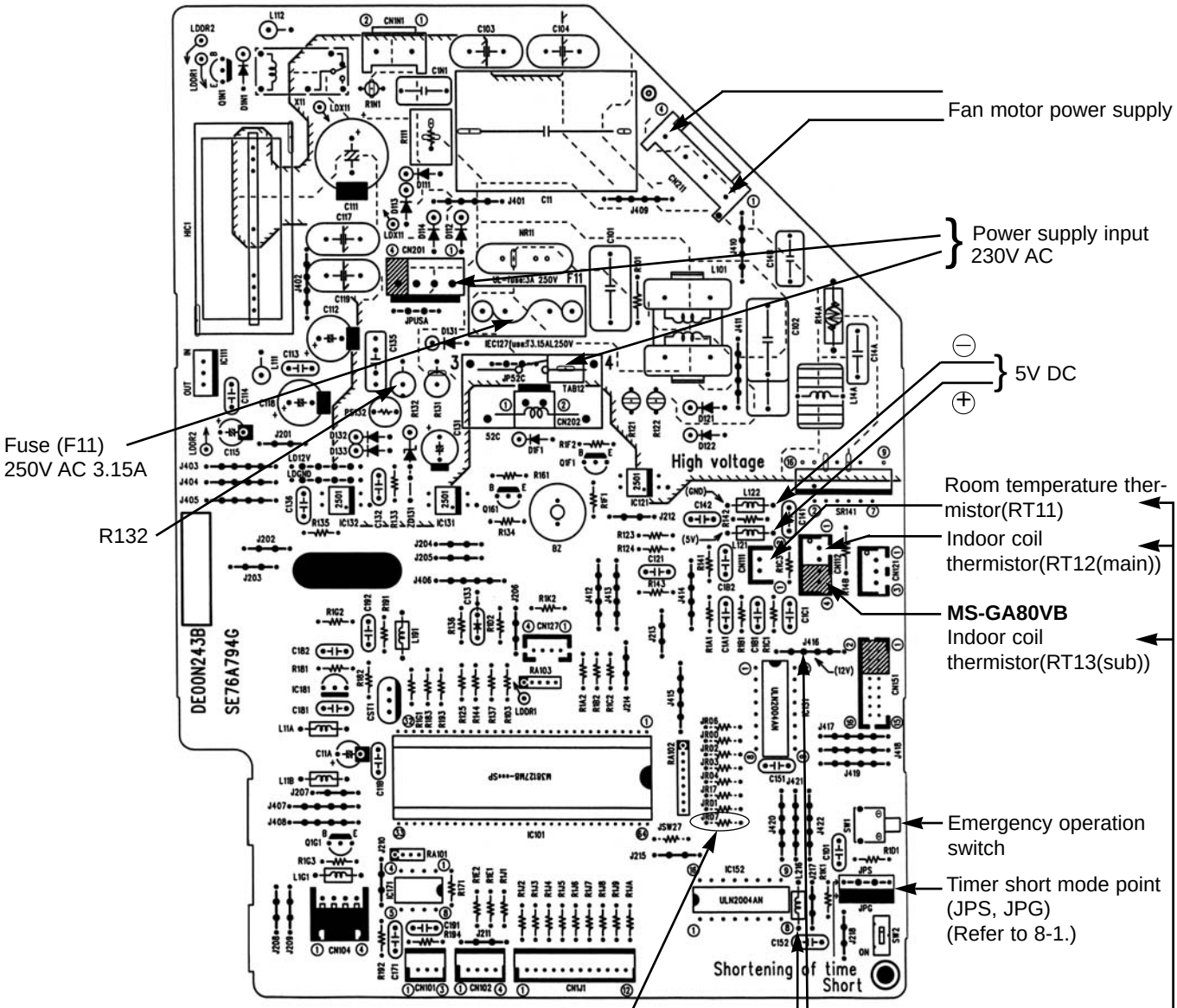


Refer to outdoor unit service manual.

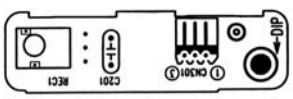
9-6. Test point diagram and voltage

MS-GA50VB MS-GA60VB MS-GA80VB

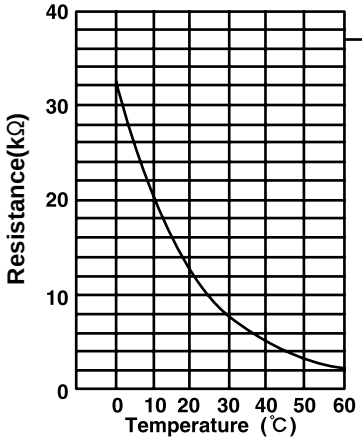
Indoor electronic control P.C. board



Receiver P.C. board



Indoor coil thermistor(RT12(main), RT13(sub))
Room temperature thermistor (RT11)

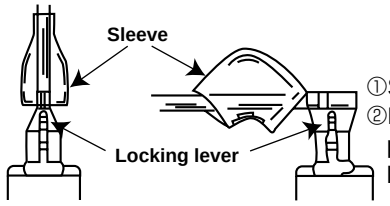


10 DISASSEMBLY INSTRUCTIONS

<"Terminal with locking mechanism" Detaching points>

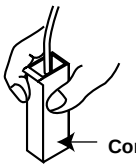
The terminal which has the locking mechanism can be detached as shown below.
There are two types (Refer to (1) and (2)) of the terminal with locking mechanism.
The terminal without locking mechanism can be detached by pulling it out.
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



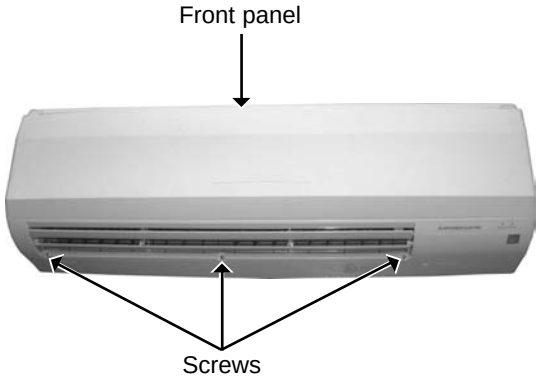
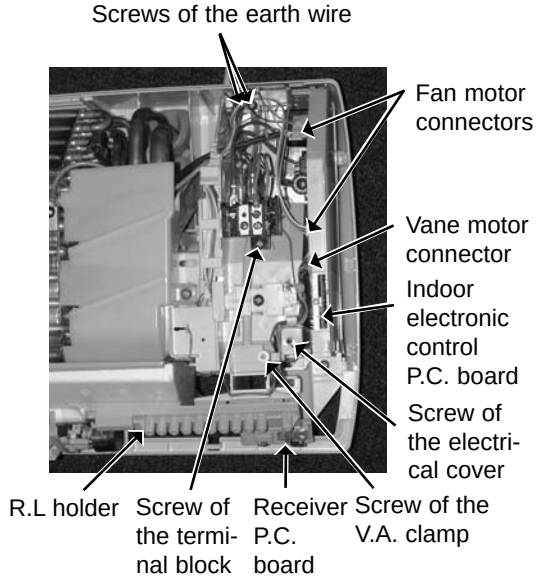
①Slide the sleeve.
②Pull the terminal while pushing the locking lever.

(2) The terminal with this connector has the locking mechanism.



①Hold the sleeve, and pull out the terminal slowly.

MS-GA50VB MS-GA60VB MS-GA80VB
INDOOR UNIT

OPERATING PROCEDURE	PHOTOS
1. Removing the front panel (1) Remove the screw caps of the front panel. Remove the screws. (2) Pull the panel down to your side slightly and unhook the catches at the top.	**Photo 1** 
2. Removing the electronic control P.C. board, the receiver P.C. board and the display P.C. board (1) Remove the front panel. (Refer to 1.) (2) Remove the screw of the electrical cover. Remove the electrical cover. (3) Remove the screws of the V.A. clamp. Remove the V.A. clamp. (4) Remove the screw of the terminal block. (5) Remove the screws of the earth wire. (6) Disconnect all the connectors and all the lead wires on the electronic control P.C. board. (7) Remove the R.L holder. (8) Remove the electronic control P.C. board. (9) Open the R.L holder, remove the receiver P.C. board and the display P.C. board.	**Photo 2** 

OPERATING PROCEDURE

3. Removing the electrical box

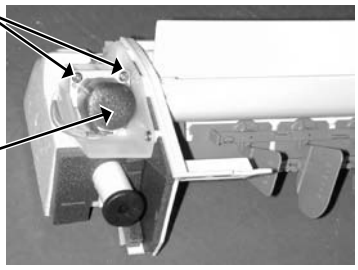
(1) Remove the front panel. (Refer to 1.)
(2) Remove the electrical cover. (Refer to 2.)
(3) Disconnect the connector of the indoor coil thermistor.
(4) Disconnect the motor connector (CN211 and CN121) and the vane motor connector (CN151) on the electronic control P.C. board.
(5) Remove the screws of earth wire.
(6) Remove the fan motor lead wire and indoor coil thermistor from the electrical box.
(7) Remove the lead wire of vane motor from the bottom of electrical box.
(8) Remove the screw fixing the electrical box and remove the electrical box.

4. Removing the vane motor

(1) Remove the front panel. (Refer to 1.)
(2) Remove the electrical cover. (Refer to 2.)
(3) Remove the lead wire of vane motor. (Refer to 3.)
(4) Remove the R.L. holder.
(5) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.
(6) Remove the screws of the vane motor and disconnect the connector.
(7) Remove the vane motor.

Photo 5 Screws of the vane motor

Vane motor

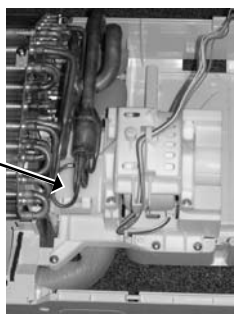


5. Removing the line flow fan and the indoor fan motor

(1) Remove the front panel. (Refer to 1.)
(2) Remove the electrical box. (Refer to 3.)
(3) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.
(4) Remove the water cut.
(5) Slide the hole cover and remove the hole cover.
(6) Remove the hexagon socket set screw from the line flow fan.
(7) Remove the screws fixing the fan motor and remove the fan motor. (Be careful not to drop the fan motor because it is heavy.)
(8) Remove the screws fixing the left side of the heat exchanger.
(9) Lift the left side of the heat exchanger.
(10) Remove the line flow fan.

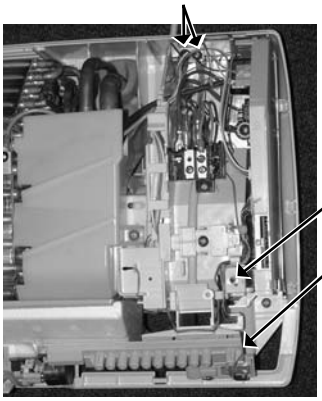
Photo 8

Hole cover



PHOTOS

Photo 3 Screws of the earth wire



Screw of the electrical cover

Screw of the electrical box

Photo 4

Vane motors

Screws of the vane motor

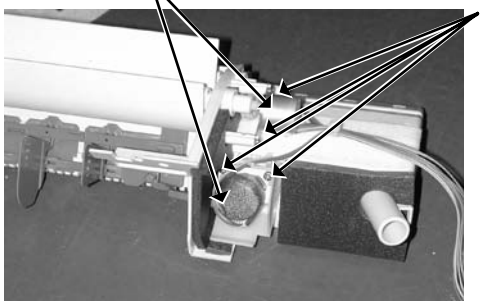


Photo 6

Screws fixing the left side of the heat exchanger

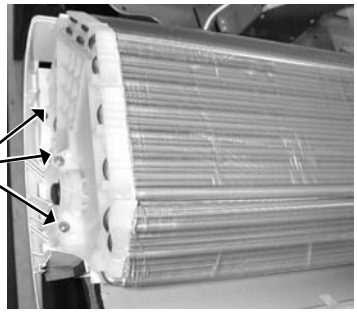
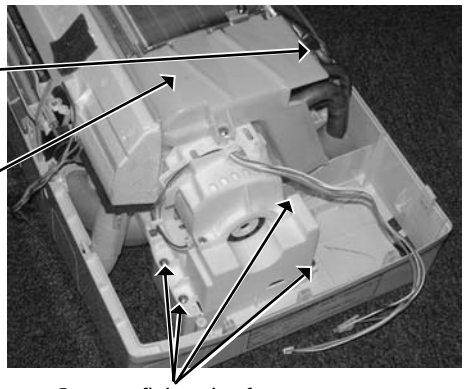


Photo 7

Indoor coil thermistor

Water cut

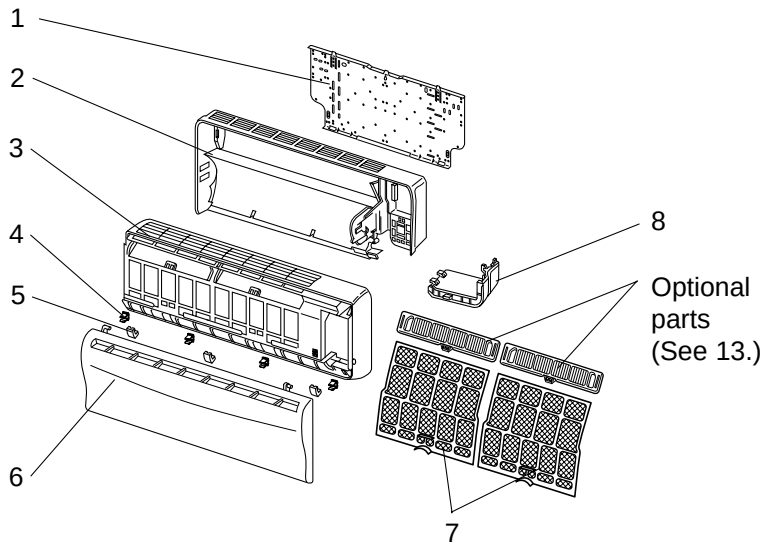


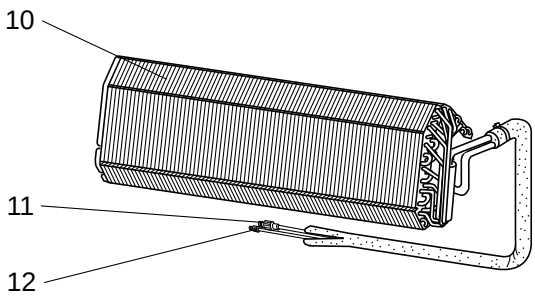
Screws fixing the fan motor

11 PARTS LIST (non-RoHS compliant)

MS-GA50VB
MS-GA60VB
MS-GA80VB

11-1. INDOOR UNIT STRUCTURAL PARTS **11-2. INDOOR UNIT HEAT EXCHANGER**





11-1. INDOOR UNIT STRUCTURAL PARTS

Part number that is circled is not shown in the illustration.

No.	Part No.	Part Name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
				MS-GA50 VB - E1	MS-GA60 VB - E1	MS-GA80 VB - E1	
1	E02 527 970	INSTALLATION PLATE		1	1	1	
2	E02 685 234	BOX		1	1	1	
3	E02 888 000	FRONT PANEL ASSEMBLY		1	1	1	Including No.4,5,6
4	E02 408 142	CATCH		4	4	4	4PCS/ SET
5	E02 685 067	SCREW CAP		3	3	3	3PCS/ SET
6	E02 888 010	GRILLE		1	1	1	
7	E02 534 100	CATECHIN AIR FILTER		2	2	2	1PCE/ SET
8	E02 685 975	CORNER BOX RIGHT		1	1	1	
(9)	E02 891 007	LAMP PANEL		1	1	1	

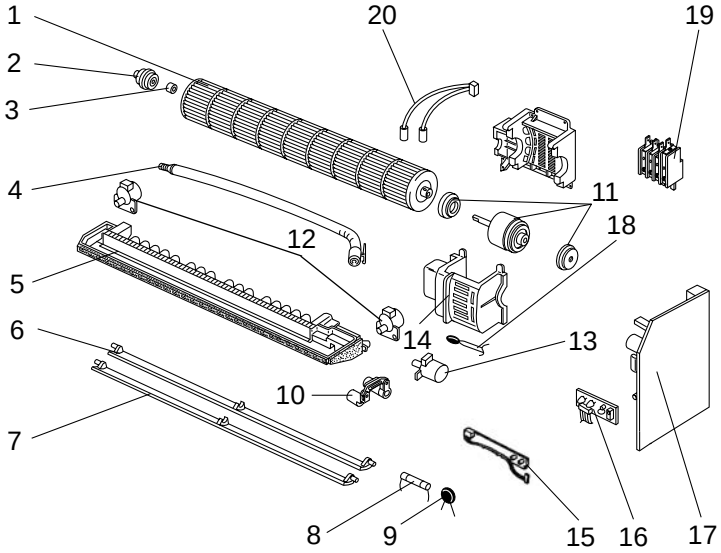
11-2. INDOOR UNIT HEAT EXCHANGER

10	E02 891 620	INDOOR HEAT EXCHANGER		1	1		
	E02 896 620	INDOOR HEAT EXCHANGER				1	
11	E02 179 667	UNION (GAS)		1			ϕ12.7
	E02 138 666	UNION (GAS)			1	1	ϕ15.88
12	E02 151 667	UNION (LIQUID)		1	1		ϕ6.35
	E02 527 667	UNION (LIQUID)				1	ϕ9.52

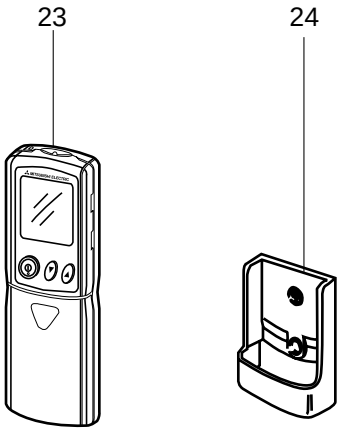
PARTS LIST (non-RoHS compliant)

MS-GA50VB
MS-GA60VB
MS-GA80VB

11-3. INDOOR UNIT FUNCTIONAL PARTS AND ELECTRICAL PARTS



11-4. ACCESSORY AND REMOTE CONTROLLER



11-3. INDOOR UNIT FUNCTIONAL PARTS AND ELECTRICAL PARTS

Part numbers that are circled are not shown in the illustration.

No.	Part No.	Part Name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
				MS-GA50 VB - E1	MS-GA60 VB - E1	MS-GA80 VB - E1	
1	E02 527 302	LINE FLOW FAN		1	1	1	
2	E02 408 509	BEARING MOUNT		1	1	1	
3	E02 001 504	SLEEVE BEARING		1	1	1	
4	E02 408 702	DRAIN HOSE		1	1	1	
5	E02 996 235	NOZZLE		1	1	1	
6	E02 685 040	VANE UPPER		1	1	1	
7	E02 685 041	VANE LOWER		1	1	1	
8	E02 127 382	FUSE	F11	1	1	1	3.15A
9	E02 817 385	VARISTOR	NR11	1	1	1	
10	E02 527 034	VANE CRANK SET		1	1	1	
11	E02 817 300	INDOOR FAN MOTOR ASSEMBLY	MF	1	1		RC4V32 -□□ Including RUBBER MOUNT
	E02 527 300	INDOOR FAN MOTOR ASSEMBLY	MF			1	RC4V40 -□□ Including RUBBER MOUNT
12	E02 448 303	VANE MOTOR (VERTICAL)	MV2	2	2	2	RIGHT & LEFT
13	E02 408 303	VANE MOTOR (HORIZONTAL)	MV1	1	1	1	UP & DOWN
14	E02 817 333	MOTOR BAND		1	1		
	E02 527 333	MOTOR BAND				1	
15	E02 528 329	DISPLAY P.C. BOARD		1	1	1	
16	E02 527 468	RECEIVER P.C. BOARD		1	1	1	
17	E02 894 452	ELECTRONIC CONTROL P.C. BOARD		1			AUTO RESTART Including No.16
	E02 895 452	ELECTRONIC CONTROL P.C. BOARD			1		AUTO RESTART Including No.16
	E02 896 452	ELECTRONIC CONTROL P.C. BOARD				1	AUTO RESTART Including No.16
18	E02 527 308	ROOM TEMPERATURE THERMISTOR	RT11	1	1	1	
19	E02 817 375	TERMINAL BLOCK	TB	1	1		
	E02 819 375	TERMINAL BLOCK	TB			1	
20	E02 408 307	INDOOR COIL THERMISTOR	RT12	1	1		
	E02 527 307	INDOOR COIL THERMISTOR	RT12, RT13			1	
(21)	E02 528 034	VANE MOTOR SUPPORT SET(RIGHT)		1	1	1	
(22)	E02 529 034	VANE MOTOR SUPPORT SET(LEFT)		1	1	1	

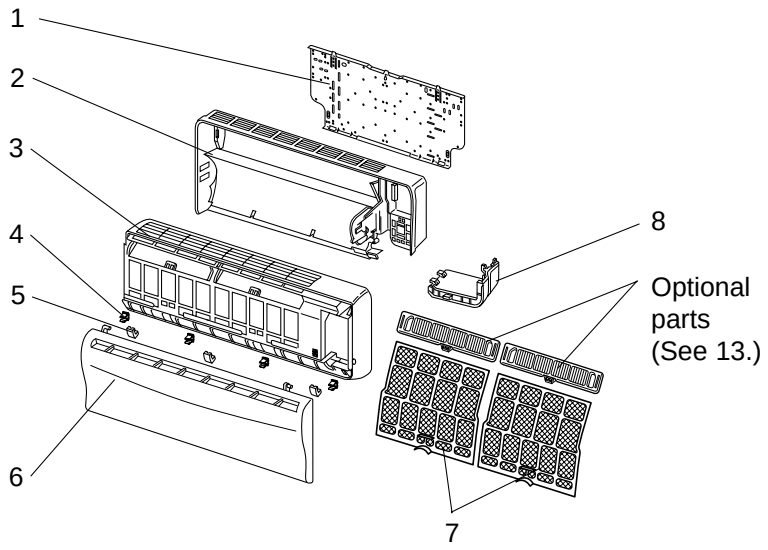
11-4. ACCESSORY AND REMOTE CONTROLLER

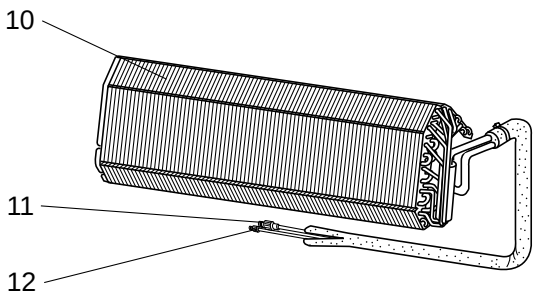
23	E02 527 426	REMOTE CONTROLLER		1	1	1	KM04B
24	E02 527 083	REMOTE CONTROLLER HOLDER		1	1	1	

12 RoHS PARTS LIST (RoHS compliant)

MS-GA50VB
MS-GA60VB
MS-GA80VB

12-1. INDOOR UNIT STRUCTURAL PARTS **12-2. INDOOR UNIT HEAT EXCHANGER**





12-1. INDOOR UNIT STRUCTURAL PARTS

Part number that is circled is not shown in the illustration.

No.	RoHS	Part No.	Part Name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
					MS-GA50 VB - E1	MS-GA60 VB - E1	MS-GA80 VB - E1	
1	G	E12 527 970	INSTALLATION PLATE		1	1	1	
2	G	E12 685 234	BOX		1	1	1	
3	G	E12 888 000	FRONT PANEL ASSEMBLY		1	1	1	Including No.4,5,6
4	G	E12 408 142	CATCH		4	4	4	4PCS/ SET
5	G	E12 685 067	SCREW CAP		3	3	3	3PCS/ SET
6	G	E12 888 010	GRILLE		1	1	1	
7	G	E12 534 100	CATECHIN AIR FILTER		2	2	2	1PCE/ SET
8	G	E12 685 975	CORNER BOX RIGHT		1	1	1	
(9)	G	E12 891 007	LAMP PANEL		1	1	1	

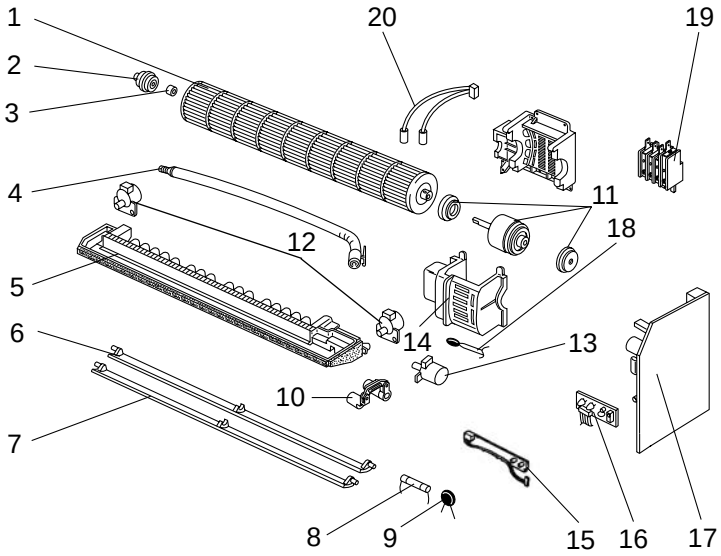
12-2. INDOOR UNIT HEAT EXCHANGER

10	G	E12 891 620	INDOOR HEAT EXCHANGER		1	1		
	G	E12 896 620	INDOOR HEAT EXCHANGER				1	
11	G	E12 179 667	UNION (GAS)		1			ϕ12.7
	G	E12 138 666	UNION (GAS)			1	1	ϕ15.88
12	G	E12 151 667	UNION (LIQUID)		1	1		ϕ6.35
	G	E12 527 667	UNION (LIQUID)				1	ϕ9.52

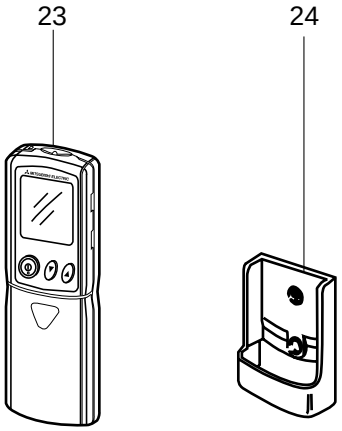
RoHS PARTS LIST (RoHS compliant)

MS-GA50VB
MS-GA60VB
MS-GA80VB

12-3. INDOOR UNIT FUNCTIONAL PARTS AND ELECTRICAL PARTS



12-4. ACCESSORY AND REMOTE CONTROLLER



12-3. INDOOR UNIT FUNCTIONAL PARTS AND ELECTRICAL PARTS

Part numbers that are circled are not shown in the illustration.

No.	RoHS	Part No.	Part Name	Symbol in Wiring Diagram	Q'ty/unit MS-GA50 VB - E1	Q'ty/unit MS-GA60 VB - E1	Q'ty/unit MS-GA80 VB - E1	Remarks
1	G	E12 527 302	LINE FLOW FAN		1	1	1	
2	G	E12 408 509	BEARING MOUNT		1	1	1	
3	G	E12 001 504	SLEEVE BEARING		1	1	1	
4	G	E12 408 702	DRAIN HOSE		1	1	1	
5	G	E12 996 235	NOZZLE		1	1	1	
6	G	E12 685 040	VANE UPPER		1	1	1	
7	G	E12 685 041	VANE LOWER		1	1	1	
8	G	E12 A49 382	FUSE	F11	1	1	1	3.15A
9	G	E12 817 385	VARISTOR	NR11	1	1	1	
10	G	E12 527 034	VANE CRANK SET		1	1	1	
11	G	E12 817 300	INDOOR FAN MOTOR ASSEMBLY	MF	1	1		RC4V32 -□□ Including RUBBER MOUNT
	G	E12 527 300	INDOOR FAN MOTOR ASSEMBLY	MF			1	RC4V40 -□□ Including RUBBER MOUNT
12	G	E12 448 303	VANE MOTOR (VERTICAL)	MV2	2	2	2	RIGHT & LEFT
13	G	E12 408 303	VANE MOTOR (HORIZONTAL)	MV1	1	1	1	UP & DOWN
14	G	E12 817 333	MOTOR BAND		1	1		
	G	E12 527 333	MOTOR BAND				1	
15	G	E12 528 329	DISPLAY P.C. BOARD		1	1	1	
16	G	E12 527 468	RECEIVER P.C. BOARD		1	1	1	
17	G	E12 894 452	ELECTRONIC CONTROL P.C. BOARD		1			AUTO RESTART Including No.16
	G	E12 895 452	ELECTRONIC CONTROL P.C. BOARD			1		AUTO RESTART Including No.16
	G	E12 896 452	ELECTRONIC CONTROL P.C. BOARD				1	AUTO RESTART Including No.16
18	G	E12 527 308	ROOM TEMPERATURE THERMISTOR	RT11	1	1	1	
19	G	E12 817 375	TERMINAL BLOCK	TB	1	1		
	G	E12 819 375	TERMINAL BLOCK	TB			1	
20	G	E12 408 307	INDOOR COIL THERMISTOR	RT12	1	1		
	G	E12 527 307	INDOOR COIL THERMISTOR	RT12, RT13			1	
(21)	G	E12 528 034	VANE MOTOR SUPPORT SET (RIGHT)		1	1	1	
(22)	G	E12 529 034	VANE MOTOR SUPPORT SET (LEFT)		1	1	1	

12-4. ACCESSORY AND REMOTE CONTROLLER

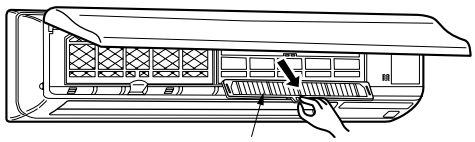
23	G	E12 527 426	REMOTE CONTROLLER		1	1	1	KM04B
24	G	E12 527 083	REMOTE CONTROLLER HOLDER		1	1	1	

13 OPTIONAL PARTS

AIR CLEANING FILTER

- AIR CLEANING FILTER removes fine dust of 0.01 micron from air by means of static electricity.
- Normal life of AIR CLEANING FILTER is 4 months. However, when it becomes dirty, replace it as soon as possible.
- Clogged AIR CLEANING FILTER may reduce the air conditioner capacity or cause frost on the air outlet.
- DO NOT reuse AIR CLEANING FILTER even if it is washed.
- DO NOT remove or attach AIR CLEANING FILTER during unit operation.

Model	Part No.
MS-GA50VB **MS-GA60VB** **MS-GA80VB**	**MAC-1700FT**



Air cleaning filter (White bellows type)

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